



**ALCO Inc.**

5830 - 92 Street, Edmonton, Alberta, T6E 3A6  
Phone: (780) 442-3437 - Fax: (780) 436-6264



**LOAD TEST CERTIFICATE**

**DATE:** May 10, 2007

**CUSTOMER:** Bitz Power Tongs Ltd.

**ADDRESS:** P.O. Box 5270  
Edson, AB  
T7E 1T5

**Serial # :**

**THE FOLLOWING EQUIPMENT HAS RECEIVED A LOAD TEST TO 1.5 TIMES  
ITS RATED CAPACITY.**

**DESCRIPTION:** 8 5/8" - 90° - SLX 150 Ton

**MANUFACTURE :** AOT Side Door Casing Elevator

**LOAD TEST NUMBER:** EDM 0507 10879 84528 LT

**W.O. NUMBER:** 84528

**LOAD TESTED TO:** 225 Ton

**INSPECTION # :** H - 20123

**AUTHORIZED BY :** Harry Pharel

**Quality Assurance Department  
Hydra Group Ltd. - Edmonton, AB**

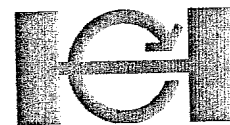
**Authorized VARCO BJ Repair Center**

Unit  
D-5



**ALCO Inc.**

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**CERTIFICATE OF INSPECTION**

Equipment Owner : **Bitz Power Tongs Ltd.**  
**P.O. Box 5270**  
**Edson, Alberta**  
**T7E 1T5**

Date: May 14, 2007

Rig # :

Equipment Description: **8 5/8" - 90° - SLX 150 Ton**  
**AOT Side Door Casing Elevator**

Serial Number :

Inspection Report : **H - 20123**

Work Order : **84528**

The undersigned hereby certifies that an inspection has been carried out on the above mentioned equipment in accordance with the applicable standards:

**CAODC R.P. 1.0, 1.0A, 2.0, 3.0, 4.0, 5.0**  
American Petroleum Institute Specification 8C

**Inspection Method :** ASTM E-709 *Standard Guide for Magnetic Particle Inspection*

**Inspection Method :** ASTM E-165 *Standard Guide for Liquid Penetrant Inspection*

**Inspection Method:** ASTM-110 *Standard Guide For Hardness Testing*

Inspection Performed In Accordance With ASME Sec. 8, Div. 1, App. 6

**Acceptance Standard:** ASTM E-125 *Reference Photographs For Magnetic Particle Indications*

Load Test #: **EDM 0507 10879 84528 LT**

**No Discontinuities Noted At Time Of Final Inspection**  
**After Load Test**

Technician: L. Ponech / T. Ponech

C.G.S.B. 10873 / 5703

Signed: 

Unit  
D-5

May 15, 2007

Bitz Power Tongs Ltd  
P.O Box 5270  
Edson, Alberta  
T7E 1T5

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### Equipment Certification

<b>Rig:</b>	<b>N/A</b>
<b>Equipment:</b>	<b>AOT Side Door Casing Elevator</b>
<b>Model:</b>	<b>8 5/8" - 90° - SLX 150 Ton</b>
<b>Serial No.:</b>	<b>N/A</b>
<b>Inspection Report No.:</b>	<b>H-20123</b>
<b>Engineering File No.:</b>	<b>84528-E</b>
<b>APEGGA permit to practice no.:</b>	<b>P07208</b>

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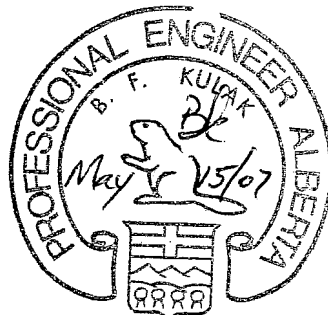
The above-mentioned elevator required a Level IV inspection (as per Canadian Association of Oilwell Drilling Contractors, R.P. 2.0), applicable repairs, and certification for service.

A magnetic particle (MT) inspection was conducted on April 18, 2007 after the elevator was completely disassembled and sandblasted.

Repair procedures were developed based on the MT inspection report as well as a thorough visual examination performed by qualified personnel with Alco Inc.

Based on the final inspection on May 14, 2007 after load testing, it is our opinion that the elevator is a safe operating unit and may be returned to service within the manufacturer's original rating and specification.

This certification is valid for a period of 500 days, as per the recommendations provided by the Canadian Association of Oilwell Drilling Contractors, or until the elevator has been damaged either as a result of operation, transportation or handling.



Unit  
D-5



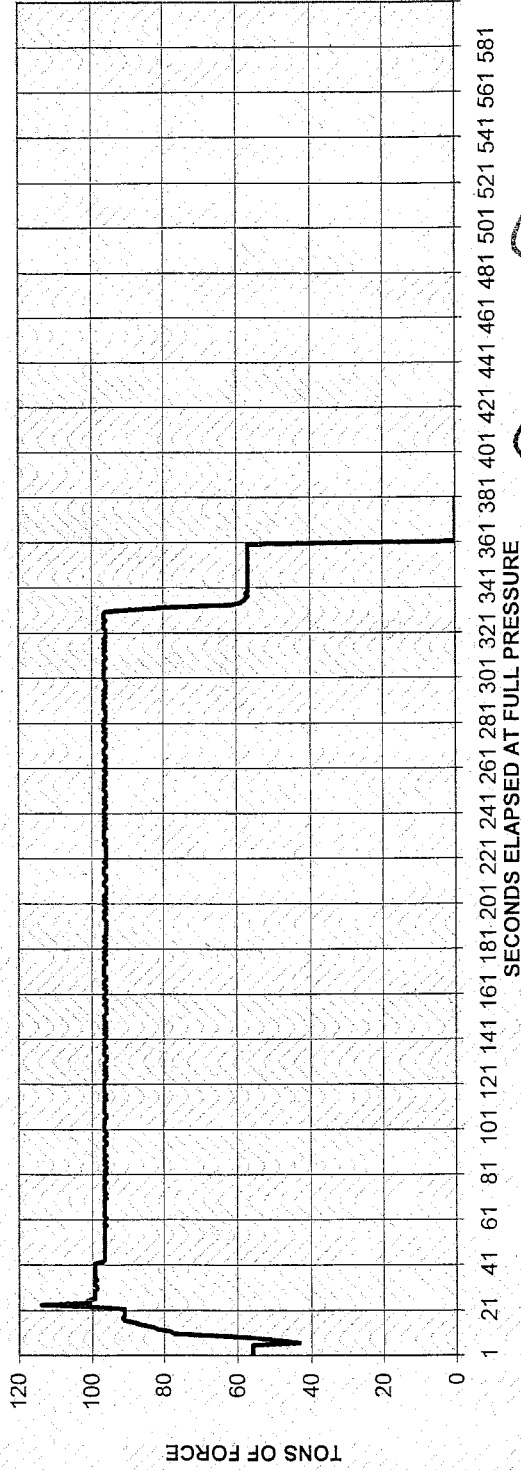
# Access Oil Tools | Proof Load Test Certification

The following equipment has been manufactured in accordance with API SPEC 8C specifications and meets SR2 (-45 Degree F) requirements. The material has passed our quality control department with the following specifications.

DATE: 9/27/2006  
 PART NUMBER: E38-067-139  
 SERIAL NUMBER: 47316  
 DESCRIPTION: AOT 8 5/8" "SLX-65" SIDEDOOR ELEVATOR  
 P.O. NUMBER: 38939 DT# C0 6538  
 CUSTOMER: ALCO INC  
 DATE SOLD: Jan 15/2007

PRODUCT RATING: 65  
 TEST LOAD: 98  
 DIMENSIONAL INSPECTION: YES  
 PROOF LOAD TEST: YES  
 FUNCTIONAL TEST: YES  
 NDE EXAMINATION: YES

NORMAL TEST DURATION = 300 SECONDS (5 MINUTES)



*Dawn Dodey*

D6