



ALCO INC.

5830 - 92 Street, Edmonton, Alberta, T6E 3A6  
Phone: (780) 442-3437 - Fax: (780) 436-6264



## CERTIFICATE OF INSPECTION

Equipment Owner : **Bitz Power Tongs Ltd.**  
P.O. Box 5270  
Edson, Alberta  
T7E 1T5

Date: **June 30, 2004**

Rig # :

Equipment Description: **7" - 90° - SLX 150 Ton**  
**BJ Side Door Casing Elevator**

Serial Number :

Inspection Report : **H - 10240**

Work Order : **62938**

The undersigned hereby certifies that an inspection has been carried out on the above mentioned equipment in accordance with the applicable standards:

**CAODC R.P. 1.0, 1.0A, 2.0, 3.0, 4.0, 5.0**

American Petroleum Institute Specification 8C

**Inspection Method** : ASTM E-709 *Standard Guide for Magnetic Particle Inspection*

**Inspection Method** : ASTM E-165 *Standard Guide for Liquid Penetrant Inspection*

**Inspection Method**: ASTM-110 *Standard Guide For Hardness Testing*

Inspection Performed In Accordance With ASME Sec. 8, Div. 1, App. 6

**Acceptance Standard**: ASTM E-125 *Reference Photographs For Magnetic Particle Indications*

Load Test #: **EDM 0604 6838 62938 LT**

**No Discontinuities Noted At Time Of Final Inspection  
After Load Test**

Technician: L. Ponech / T. Ponech

C.G.S.B. 10873 / 5703

Signed: \_\_\_\_\_

UNIT

**E-5**



**ALCO Inc.**

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**LOAD TEST CERTIFICATE**

**DATE:** June 29, 2004

**CUSTOMER:** Bitz Power Tongs Ltd.

**ADDRESS:** P.O. Box 5270  
Edson, AB  
T7E 1T5

**Serial # :**

**THE FOLLOWING EQUIPMENT HAS RECEIVED A LOAD TEST TO 1.5 TIMES  
ITS RATED CAPACITY.**

**PART NUMBER:** 7" - 90° - SLX 150 Ton

**DESCRIPTION:** BJ Side Door Casing Elevator

**LOAD TEST NUMBER:** EDM 0604 6838 62938 LT

**W.O. NUMBER:** 62938

**LOAD TESTED TO:** 225 Ton

**AUTHORIZED BY :** *James Marshall*

Quality Assurance Department  
Hydra Group Ltd. - Edmonton, AB

**Authorized VARCO BJ Repair Center**

UNIT **E-5**