



ALCO Inc.

5830 - 92 Street, Edmonton, Alberta, T6E 3A6
Phone: (780) 442-3437 - Fax: (780) 436-6264



CERTIFICATE OF INSPECTION

Equipment Owner : **Bitz Power Tongs Ltd.**
P.O. Box 5270
Edson, Alberta
T7E 1T5

Date: **March 31,2005**

Rig # :

Equipment Description: **500 Ton**
BJ Slip Type Elevator
c/w 9 5/8" Slip Assembly

Serial Number :

Inspection Report : **H - 15885**

Work Order : **67932**

The undersigned hereby certifies that an inspection has been carried out on the above mentioned equipment in accordance with the applicable standards:

CAODC R.P. 1.0, 1.0A, 2.0, 3.0, 4.0, 5.0

American Petroleum Institute Specification 8C

Inspection Method : ASTM E-709 *Standard Guide for Magnetic Particle Inspection*

Inspection Method : ASTM E-165 *Standard Guide for Liquid Penetrant Inspection*

Inspection Method: ASTM-110 *Standard Guide For Hardness Testing*

Inspection Performed In Accordance With ASME Sec. 8, Div. 1, App. 6

Acceptance Standard: ASTM E-125 *Reference Photographs For Magnetic Particle Indications*

Load Test #: **BODY - EDM 0305 8446 67932 LT**
SLIPS - EDM 0305 8447 67932 LT

No Discontinuities Noted At Time Of Final Inspection
After Load Test

Technician: L. Ponech / T. Ponech

C.G.S.B. 10873 / 5703

Signed: 

H 15885



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LOAD TEST CERTIFICATE

DATE: March 30, 2005

CUSTOMER: Bitz Power Tongs Ltd.

ADDRESS: P.O. Box 5270
Edson, AB
T7E 1T5

Serial # :

*THE FOLLOWING EQUIPMENT HAS RECEIVED A LOAD TEST TO 1.5 TIMES
ITS RATED CAPACITY.*

PART NUMBER: 500 Ton

DESCRIPTION: BJ Slip Type Elevator
c/w 9 5/8" Slip Assembly

LOAD TEST NUMBER: BODY - EDM 0305 8446 67932 LT
SLIPS - EDM 0305 8447 67932 LT

INSPECTION # : H - 15885

LOAD TESTED TO: 750 Ton

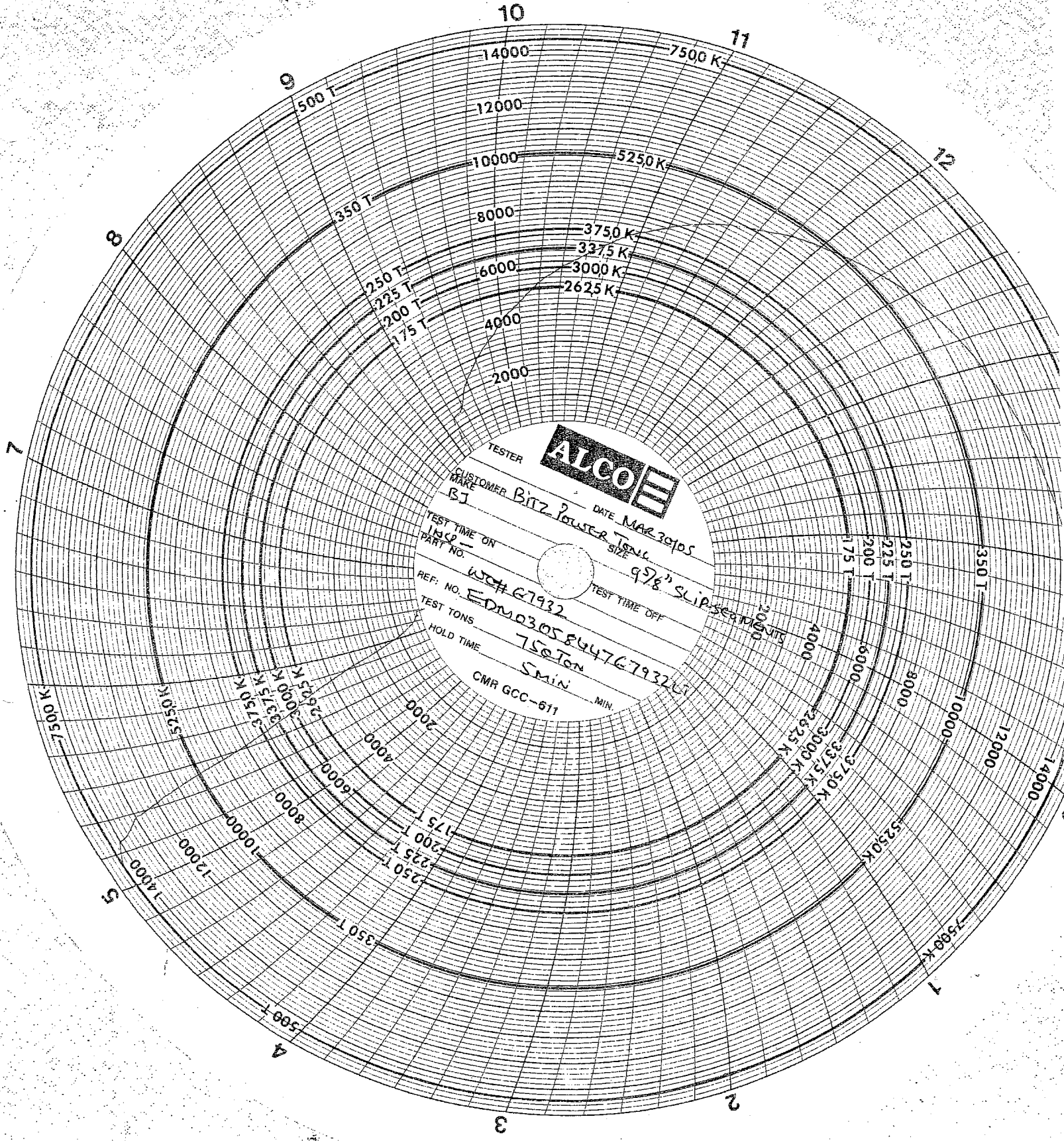
W.O. NUMBER: 67932

AUTHORIZED BY : 

Quality Assurance Department
Hydra Group Ltd. - Edmonton, AB

Authorized VARCO BJ Repair Center

H 15885



TESTER **ALCO**
 CUSTOMER **Bitz Power Tonic** DATE **MAR 30 1965**
 MAKE **BJ**
 TEST TIME ON **1:50** TEST TIME OFF
 PART NO. **WCH 67932** SIZE **9 7/8" SLIP**
 REF. NO. **EDM 030584476793267**
 TEST TONS **750 Ton**
 HOLD TIME **5 MIN**
 CMR GCC-611

H 15885