



ALCO Inc.

5830 - 92 Street, Edmonton, Alberta, T6E 3A6
Phone: (780) 442-3437 - Fax: (780) 436-6264



CERTIFICATE OF INSPECTION

Date: June 1, 2004

Equipment Owner : **Bitz Power Tongs Ltd.**
P.O. Box 5270
Edson, Alberta
T7E 1T5

Equipment Description: **YC - 75 Ton**
BJ Slip Type Elevator

Serial Number :
Inspection Report : **H-13907**
Work Order : **62188**

The undersigned hereby certifies that an inspection has been carried out on the above mentioned equipment in accordance with the applicable standards:

CAODC R.P. 1.0, 1.0A, 2.0, 3.0, 4.0, 5.0

American Petroleum Institute Specification 8C

Inspection Method : ASTM E-709 *Standard Guide for Magnetic Particle Inspection*

Inspection Method : ASTM E-165 *Standard Guide for Liquid Penetrant Inspection*

Inspection Method: ASTM-110 *Standard Guide For Hardness Testing*

Inspection Performed In Accordance With ASME Sec. 8, Div. 1, App. 6

Acceptance Standard: ASTM E-125 *Reference Photographs For Magnetic Particle Indications*

Load Test #: **EDM 0504 6738 62188 LT**

**No Discontinuities Noted At Time Of Final Inspection
After Load Test**

Technician: L. Ponech / T. Ponech

C.G.S.B. 10873 / 5703

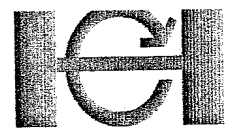
Signed: 

UNIT J-2



ALCO Inc.

5830 - 92 Street, Edmonton, Alberta, T6E 3A6
Phone: (780) 435-6608 - Fax: (780) 436-6264



LOAD TEST CERTIFICATE

DATE: May 31 2004

CUSTOMER: Bitz Power Tongs Ltd.

ADDRESS: P.O. Box 5270
Edson, Alberta
T7E 1T5

Serial # :

**THE FOLLOWING EQUIPMENT HAS RECEIVED A LOAD TEST TO 1.5 TIMES
ITS RATED CAPACITY.**

PART NUMBER: 75 Ton

DESCRIPTION: BJ YC Slip Type Elevator

LOAD TEST NUMBER: EDM 0504 6738 62188 LT

W.O. NUMBER: 62188

LOAD TESTED TO: 112.5 Tons

AUTHORIZED BY : Henry Krasal

**Quality Assurance Department
Hydra Group Ltd. - Edmonton, AB**

Authorized VARCO BJ Repair Center

UNIT

5-2