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VarcoBJ 

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CERTIFICATE OF MANUFACTURE & INSPECTION/ EC DECLARATION OF CONFORMITY

This is to certify that the part(s) and/or assembly listed below was (were) designed, manufactured and inspected in accordance with the latest revision of the following specifications:

- > API Specification 8C/ISO 13535
- > European Directive 98/37/EG: Safety of Machinery
Harmonized standards applied are:
 - * EN-ISO-12100-1 Safety of Machinery; Basic concepts, general principles for design; Part 1: Basic terminology, methodology
 - * EN-1050 Safety of Machinery; Principles for risk assessment
- > VarcoBJ specifications
- > Customer specifications (if applicable)

Date : 21 March 2006

Serial number : NL63074

Part number & Description : 200360Y

Type MYC Slip Type Elevator
complete less Slips
capacity : 125 tons

The assembly was proof load tested, prior to receiving its final MPI and functional testing. A test load equal to 1.5 times the rated load capacity, simulating the same manner as in actual service, was applied and held for a minimum period of 5 minutes.

Rated Load Capacity:	Proofload:
125.00 Short ton	187.50 Short ton

Each critical load bearing component of the assembly was Magnetic Particle examined by wet fluorescent method in accordance with ASTM E709.
ASTM E125 (Reference Photographs) and, where applicable, VarcoBJ critical area drawings were used as a reference standard for the evaluation of magnetic particle indications.
All personnel performing Magnetic Particle Inspection were qualified to ASNT TC-1A Level II (minimum).

Statement: No relevant indications outwith the applicable acceptance criteria were detected.


All other inspections and/or tests were performed by qualified VarcoBJ personnel and all results were found to be within the acceptance criteria.



Yvonne van Hees
Document Control Supervisor

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- > VarcoBJ specifications
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The part(s) and/or assembly listed is (are) intended to be incorporated into machinery or to be assembled with other machinery to constitute machinery covered by Directive 98/37/EG (Safety of Machinery). It is not allowed to put the machinery into service until the machinery into which it is to be incorporated or of which it is to be a component has been found and declared to be in conformity with the provisions of Directive 98/37/EG.

Date : 01 February 2006

Serial number : NL64410

Part number & Description : 24072Y2

5.1/2" Slip Assy
for MYC/YC Elevator

Each critical load bearing component of the assembly was Magnetic Particle examined by wet fluorescent method in accordance with ASTM E709.

ASTM E125 (Reference Photographs) and, where applicable, VarcoBJ critical area drawings were used as a reference standard for the evaluation of magnetic particle indications.

All personnel performing Magnetic Particle Inspection were qualified to ASNT TC-1A Level II (minimum):

Statement: No relevant indications outwith the applicable acceptance criteria were detected.

All other inspections and/or tests were performed by qualified VarcoBJ personnel and all results were found to be within the acceptance criteria.


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