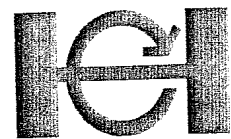




ALCO Inc.

5830 - 92 Street, Edmonton, Alberta, T6E 3A6
Phone: (780) 442-3437 - Fax: (780) 436-6264



LOAD TEST CERTIFICATE

DATE: June 2, 2005

CUSTOMER: Bitz Power Tongs Ltd.

ADDRESS: P.O. Box 5270
Edson, AB
T7E 1T5

Serial # :

**THE FOLLOWING EQUIPMENT HAS RECEIVED A LOAD TEST TO 1.5 TIMES
ITS RATED CAPACITY.**

PART NUMBER: 7 5/8" - 90° - SLX 150 Ton

DESCRIPTION: AOT Side Door Casing Elevator

LOAD TEST NUMBER: EDM 0605 8638 69907 LT

W.O. NUMBER: 69907

LOAD TESTED TO: 225 Ton

INSPECTION # : H - 16444

AUTHORIZED BY : *James Stewart*

Quality Assurance Department
Hydra Group Ltd. - Edmonton, AB

Authorized VARCO BJ Repair Center

M-1

15 MIN.

567

511

453

393

336

277

220

165

106

49

TONS

1.25

2.5

Hydra-Group Ltd.

1-800-661-6987

CUSTOMER RITZ POWER TOWERS

CUST. ID#

WORK 58010

DATE NOV 24 1983

MINIMUM HOLD TIME 5min

LOAD TESTED TO 150 TONS

INSP# 12616

LOAD TEST SERIAL#

EDM1103619658010LT

EQUIPMENT TESTED

CS-1575 100 TON 5 1/2" Side Door

CSI-1575

CASING ELEV

49

106

165

220

277

336

393

453

511

567

TONS

12.5

13.75

511

453

393

336

277

220

165

106

49

SNOUT

TONS

49

106

165

220

277

336

393

453

511

567

3.75

10

8.75

7.5

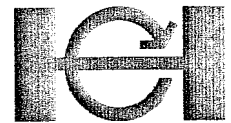
6.25



ALCO Inc.

5830 - 92 Street, Edmonton, Alberta, T6E 3A6

Phone: (780) 442-3437 - Fax: (780) 436-6264



CERTIFICATE OF INSPECTION

Equipment Owner : **Bitz Power Tongs Ltd.**
P.O. Box 5270
Edson, Alberta
T7E 1T5

Date: **June 03, 2005**

Rig # :

Equipment Description: **7 5/8" - 90° - SLX 150 Ton
AOT Side Door Casing Elevator
c/w 5 1/2" Bushing**

Serial Number :

Inspection Report : **H - 16444**

Work Order : **69907**

The undersigned hereby certifies that an inspection has been carried out on the above mentioned equipment in accordance with the applicable standards:

CAODC R.P. 1.0, 1.0A, 2.0, 3.0, 4.0, 5.0

American Petroleum Institute Specification 8C

Inspection Method : ASTM E-709 *Standard Guide for Magnetic Particle Inspection*

Inspection Method : ASTM E-165 *Standard Guide for Liquid Penetrant Inspection*

Inspection Method: ASTM-110 *Standard Guide For Hardness Testing*

Inspection Performed In Accordance With ASME Sec. 8, Div. 1, App. 6

Acceptance Standard: ASTM E-125 *Reference Photographs For Magnetic Particle Indications*

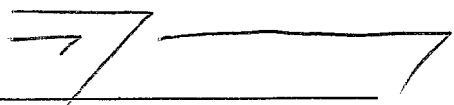
Load Test #: **BODY - EDM 0605 8638 69907 LT**

BUSHING - EDM 0605 8639 69907 LT

**No Discontinuities Noted At Time Of Final Inspection
After Load Test**

Technician: L. Ponech / T. Ponech

C.G.S.B. 10873 / 5703

Signed: 

M-1



ALCO Inc.

6925 - 104 Street, Edmonton, Alberta, Canada T6H 2L5
Phone: (780) 435-3502 • Fax: (780) 436-1858

DIVISIONS:

- ALCO MACHINE WORKS
- ALCO FLOW CONTROL
- ALCO CNC. INDUSTRIES
- ALCO HYDRA GROUP NORTH
- ALCO HYDRA GROUP SOUTH
- ALCO HYDRA OIL TOOL

June 6, 2005

Bitz Power Tongs Ltd.
PO Box 5270
Edson, Alberta
T7E 1T5

Equipment Certification

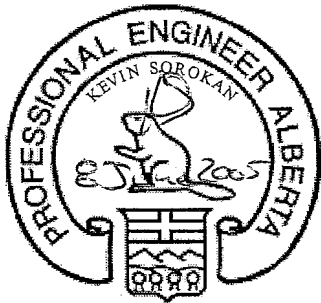
Equipment: AOT Side Door Casing Elevator
Model: 7-5/8" x 90°, SLX 150-Ton (c/w 5-1/2" Reducing Bushing)
Serial No.: 16444
Inspection Report No.: H-16444
Engineering File No.: 69907-E

The above-mentioned elevator received a Level IV inspection (as per Canadian Association of Oilwell Drilling Contractors, R.P. 2.0), and certification for service. As per customer request, a 5-1/2" reducing bushing was manufactured to fit this elevator.

A magnetic particle (MT) inspection was conducted on June 3, 2005, after the elevator was load tested.

Based on the inspection, it is our opinion that the elevator is a safe operating unit and may be placed into service within the manufacturers original rating and specification.

This certification is valid for a period of 500 operating days, as per the recommendations provided by the Canadian Association of Oilwell Drilling Contractors, or until the elevator has been damaged either as a result of operation, transportation or handling.



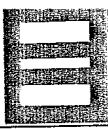
PERMIT TO PRACTICE
ALCO MACHINE WORKS

Signature

Date 8 June 2005

PERMIT NUMBER: P7208
The Association of Professional Engineers,
Geologists and Geophysicists of Alberta

M-1

ALCO**ALCO Inc.**

5830 - 92 Street, Edmonton, Alberta, T6E 3A6

Phone: (780) 442-3437 - Fax: (780) 436-6264



LOAD TEST CERTIFICATE**DATE:** June 2, 2005**CUSTOMER:** Bitz Power Tongs Ltd.**ADDRESS:** P.O. Box 5270
Edson, AB
T7E 1T5**Serial # :**

***THE FOLLOWING EQUIPMENT HAS RECEIVED A LOAD TEST TO 1.5 TIMES
ITS RATED CAPACITY.***

PART NUMBER: 5 1/2" Bushing**DESCRIPTION:** Casing Elevator Bushing**LOAD TEST NUMBER:** EDM 0605 8639 69907 LT**W.O. NUMBER:** 69907**LOAD TESTED TO:** 225 Ton**INSPECTION # :** H- 16444**AUTHORIZED BY :**Quality Assurance Department
Hydra Group Ltd. - Edmonton, AB

Authorized VARCO BJ Repair Center

M-1